

INDOFIL PMA-275 **(Lubricating Processing Aid for PVC)**

INTRODUCTION: INDOFIL PMA- 275 is a modified acrylic polymer having strong external lubricating and processing aid properties for rigid PVC applications. It has better dispersibility & used to improve the processability in semi rigid & rigid PVC products. It is generally used in conjugation with main processing aid. It also helps in improving aesthetic properties like gloss & surface appearance.

SPECIFICATION:

Property	Specification
Appearance	White free flowing powder
Bulk Density	0.40 to 0.55
Moisture Content	Max. 1.5%
Sieve Test Retention	
60 Mesh	Max. 40 %
100 Mesh	Max 70 %
200 Mesh	Max 90 %

ADVANTAGES:

- Control fusion at lower temperatures
- Improves Gloss
- Reduction in plate out
- Improved metal release property & thermal stability
- Elimination of surface defects

Typical Applications: INDOFIL PMA-275 is mainly used in PVC Sheets, Blow molded applications, PVC casing pipes, column pipes, door and window profiles, PVC foam sheet and foam core pipes etc.

Recommended Dosage: 1 to 3 Phr.

PACKAGING: INDOFIL PMA-275 is available in 25 kgs bags.

DISCLAIMER: The information, illustrations and suggestions of the Company herein are based on the results of tests and experiments conducted on the products. Nothing herein should be construed as a warranty or guarantee of whatsoever nature for which the Company assumes any legal responsibility, as conditions and methods of use of the products are beyond the control of the Company. It is left to the absolute discretion and knowledge of the prospective user to determine the suitability of the products and suggestions before procuring and adopting them on commercial scale. Nothing herein is to be construed as permission, inducement or recommendation to practice any patented invention without a proper license."